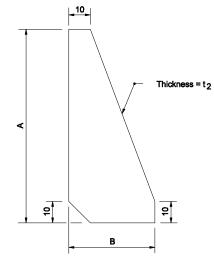


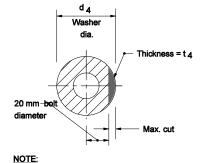
BASE PLATE DETAIL

PERFORATED FUSE PLATE DETAIL (3.)

SHIM DETAIL									
BOLT DIAMETER	L	w	N	R	s	х			
M12 to M20	44	44	12	10	21	12			
M24	51	51	9.5	16	32	12			

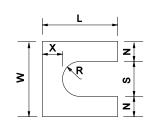


STIFFENER PLATE DETAIL



The inside diameter of washer is equal to bolt diameter plus 2 mm.

CLIPPED WASHER DETAIL (4.)



Furnish 2-0.012 ± thick and 2-0.03± thick shims per post.

SHIM DETAIL

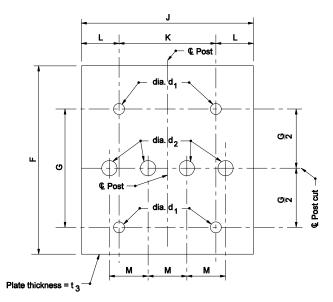
Notes:

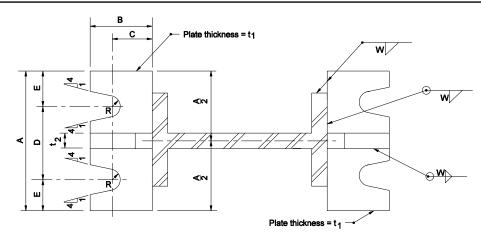
- 1. See table on Standard Drawing 802-SNGP-05 for diminsions and weight of stiffener plate and base plate.
- 2. See table on Standard Drawing 802-SNGP-06 for dimensions and weight of preforated fuse plate.
- (3.) Use H.S. bolts with hex head, & hex nut, one flat washer under each bolt head and beveled or flat washer (where required) under nut.
- (4.) For dimensions of clipped washer, see table 1, Manual of Steel Construction, AISC 8th Edition, specification for ASTM A325 and A490 Bolts.
- (5.) Dimensional tolerances excluding the thickness for shims is ± 1 .

All Dimension are in mm unless otherwise specfied

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN DETAILS





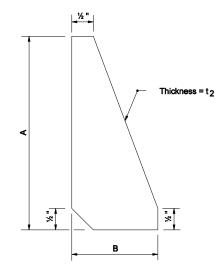
BASE PLATE DETAIL

PERFORATED FUSE PLATE DETAIL (3.)

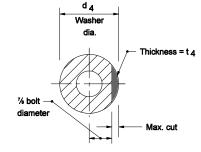
	S	нім і	DETAI	L		
BOLT DIAMETER	L	w	N	R	s	х
½" to ¾"	1¾"	1¾"	15/32"	13/32"	13/1e"	15/32
1"	2"	2"	3%"	5%"	11/4"	15/32

Notes:

- See table on Standard Drawing E 802-SNGP-05 for diminsions and weight of stiffener plate and base plate.
- See table on Standard Drawing E 802-SNGP-06 for dimensions and weight of preforated fuse plate.
- 3. Use H.S. bolts with hex head, & hex nut, one flat washer under each bolt head and beveled or flat washer (where required) under nut.
- (4) For dimensions of clipped washer, see table 1, Manual of Steel Construction, AISC 8th Edition, specification for ASTM A325 and A490 Bolts.
- 5. Dimensional tolerances excluding the thickness for shims is ± 1/32".

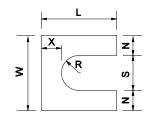


STIFFENER PLATE DETAIL



NOTE:
The inside diameter of washer is equal to bolt diameter plus 1/2 in.

CLIPPED WASHER DETAIL (4.)



Furnish 2-0.30 \pm thick and 2-0.8 \pm thick shims per post.

SHIM DETAIL

INDIANA DEPARTMENT OF TRANSPORTATION

SIGN DETAILS